

BLANK PAGE





Indian Standard

SPECIFICATION FOR FELSITE GRINDING MEDIA AND LINER STONES

- 1. Scope This standard covers composition, dimensions and physical characteristics of felsite grinding media and ball mill liner stones used as grinding media.
- 2. Applications The felsite grinding media and liner stones are used as high density grinding media to grind quartz, felspar, lime stone, shells, silicon carbide, zircon flours, etc.
- 3. Composition The chemical composition of the felsite grinding media shall be as given in Table 1.
- 4. Dimensions
- 4.1 Grinding Media Cylinders The dimensions of the grinding media cylinders shall be as given in Table 2.
- 4.2 Liner Stones
 - 4.2.1 Plain bricks For plain brickss, the dimensions shall be as follows:

$$20 \times 13 \times 5 \text{ cm}$$

 $20 \times 13 \times 7.5 \text{ cm}$
 $30 \times 20 \times 10 \text{ cm}$
 $30 \times 20 \times 12.5 \text{ cm}$

4.2.2 Tapered bricks — For tapered bricks, the dimensions shall be as follows:

$$10 \times 5 \times 5/4 \text{ cm}$$

 $10 \times 10 \times 10/9 \text{ cm}$
 $15 \times 10 \times 10/9 \text{ cm}$
 $20 \times 12.5 \times 12.5/11 \text{ cm}$
 $23 \times 14 \times 14/12 \text{ cm}$
 $29 \times 14 \times 14/12 \text{ cm}$

5. Physical Characteristics — The felsits grinding media shall have the following properties:

Specific gravity 2, *Min*Hardness 7 to 8 (Mohs' scale)

| Constituent | Percent |
|---|----------|
| Silica (SiO ₂) | 70 to 80 |
| Alumina (Al ₂ O ₃) | 15 to 17 |
| Ferric oxide (Fe₂O₃) | 0.92 |
| Titanium dioxide (TiO₂) | 0.1 |
| Calcium oxide (CaO) | 2.3 |
| Magnesium oxide (MgO) | 1.18 |
| Loss on ignition | 1.10 |
| Alkalis, etc (by difference) | 6.66 |

Adopted 28 November 1983 © July 1984, ISI Gr 1

IS: 10874 - 1983

TABLE 2 DIMENSIONS OF GRINDING MEDIA CYLINDERS (Clause 4.1)

| Diameter mm | Height mm |
|----------------|--------------|
| 30 to 35 | 30 to 35 |
| 40 to 45 | 40 to 45 |
| 50 to 55 | 50 to 55 |
| 60 to 65 | 60 to 65 |
| 70 to 75 | 70 to 75 |
| 75 to 90 | 75 to 90 |
| 90 to 100 | 90 to 100 |
| 100 to 130 | 100 to 130 |
| 130 to 150 | 130 to 150 |

EXPLANATORY NOTE

This standard gives guidance on the selection of the grinding media for a particular application depending on the hardness of the products to be crushed.